



approximately three hours to build one chassis in the body shop

One paint job takes approximately 12 hours and uses an average of

## six litres of paint



The paint oven reaches 165° C

Assembling one Ranger, including the completed chassis, fitting the engine and transmission, painted panels and interior takes

# SIX hours from start to finish



Cars are

### tested at -15°C

to guarantee cold weather durability

#### SILVERTON PLANT

# THE FACTS



The world-class efficiency of SA's Ford Assembly Plant and its staff ensures that

# every two minutes a full assembled Ranger rolls off the line

ready for final testing



Squeaks and Rattles Track

# simulates various road conditions

Over

## 500,000 Ford Rangers have been assembled

at the Silverton Plant since September 2011

Parked end to end, they would stretch from the Ford Silverton Plant to Table Mountain in Cape Town and back (2696 kilometres)



